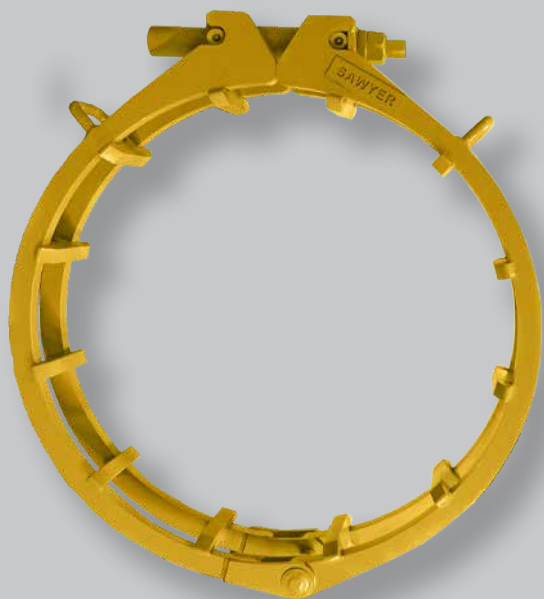


# Ratchet Cage Clamp



Model 255R



## OVERVIEW

The Sawyer Mfg. Ratchet Cage Clamp provides extra strength to align large diameter pipe. Quality steel construction for consistent and accurate pipe-to-pipe fit-up. Fast, simple, strong; the Ratchet Clamp gets the job done.

## FEATURES AND BENEFITS

- Available in sizes through 60"
- Ratchet mechanism quickly aligns pipe through Sch. 80
- Lowell 1" Ratchet Handle sold separately
- Crossbars options are flat (tack) or arched (no tack)
- Simple, quick and easy to use
- Constructed of quality steel for rugged specifications
- Pipeline proven
- 1 year warranty

## ESTIMATED SHIPPING WEIGHT

Model No.	Description	Weight	
255R-16	16" Ratchet Clamp	73 lbs.	33.10 kg.
255R-18	18" Ratchet Clamp	80 lbs.	36.30 kg.
255R-20	20" Ratchet Clamp	86 lbs.	39.00 kg.
255R-22	22" Ratchet Clamp	116 lbs.	52.60 kg.
255R-24	24" Ratchet Clamp	120 lbs.	54.40 kg.
255R-26	26" Ratchet Clamp	123 lbs.	55.80 kg.
255R-28	28" Ratchet Clamp	127 lbs.	57.60 kg.
255R-30	30" Ratchet Clamp	132 lbs.	59.90 kg.
255R-32	32" Ratchet Clamp	145 lbs.	65.80 kg.
255R-34	34" Ratchet Clamp	151 lbs.	68.50 kg.
255R-36	36" Ratchet Clamp	165 lbs.	74.80 kg.
255R-40	40" Ratchet Clamp	180 lbs.	81.60 kg.
255R-42	42" Ratchet Clamp	195 lbs.	88.50 kg.

\*For additional sizes go to [sawyeremfg.com](http://sawyeremfg.com)

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918-834-2550



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## ACCESSORIES

### RATCHET HANDLE (125J)

- Lowell Ratchet Handle with 1" gear



### JACK SCREW WEDGES (480)

- Available in 2 sizes for clamps 16"-28" and 30"-48"
- Will work with all major manufacturer's cage clamps
- Hold fittings in place when using an external clamp
- Precision machined for accuracy
- Heat treated for durability



### HI-LO WEDGES (460)

- Available in 2 sizes for clamps 16"-28" and 30"-48"
- 1" and 1 1/4" to fit all major manufacturer's cage clamps
- Precision machined for accuracy
- Heat treated for durability
- Simple solution to hi-lo



No Tack

Tack